

Polymer-based optical components

- Spheric, aspheric and free-form surfaces
- Fresnel lenses, prisms, microlens arrays, light guides and reflectors
- From small lot series to high volume / from prototyping to mass production

Manufacturing technologies

- · Moulding machines, closing forces from 25t to 500t
- 2-component injection moulding
- · Variothermic moulding
- Multi shot technology
- · Overmoulding of mechanical accessories and electronics
- Automated and integrated handling, robot loading, material supply etc.
- · Advanced assembly processes

Manufacturing processes

- In process (measurement) and quality supervision by video and SPC analysis
- · Quality assurance by state of the art measuring equipment
- · Customized tools
- · Tool life cycle management

Quality management

• IATF 16949









We offer the full range of capabilities

On demand: complete, partly or shared

Development process:

- Target definition
- · Feasibility study
- Optical development (based on ray-tracing simulation)
- Detailed process simulation (incl. tool filling, pack, warp analyses)
- Mechanical constraints
- Prototyping

Tool Design:

- Manufacturing of (in-house) tooling
- · Manufacturing of prototypes
- Manufacturing of mass production tooling (in-house: optical surface quality through diamond ultra precision tooling, electroforming)

Manufacturing processes

 Mass production (in-house or in one of Jungbecker manufacturing plants) Series production and quality assurance

 Optional assembly / integration into functional system (housings, adapters, stamped leads, plugs, sockets assembly / soldering, welding)

Lenses, light guides, prism, microprism arrays, compounds of optics and peripherals

Applications

· Sensor technology, automotive, lighting industry and others

Materials

Different grades of Acrylic, Polycarbonat, Silicon, various technical Polymers

Available technologies

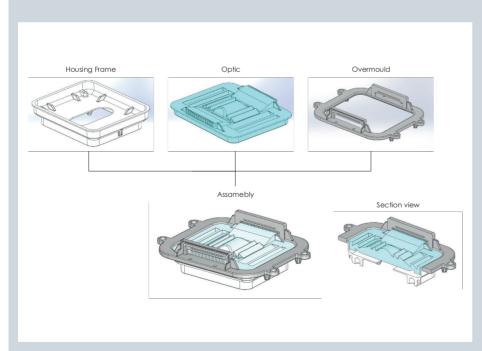
- Injection moulding (standard, temperature cycling, compression added, multi-shot, 2k-injection moulding)
- · Silicon injection moulding (LSR) and casting
- Overmoulding with variable material pairings (Glas, Silicon, Polycarbonat, Acrilyc)

Featuring

- Thick optics (up to centimeters) with optical feature precision <10 μm
- Free of birefringence, flow mark, voids, tension (optional: annealing)
- Costant density







Application example: LED optic assembly

Thick walled, large-scaled lens with integrated functionality:

- High aspect ratio of the lens geometry
- Optical surface quality with high precision structure details
- Overmoulding of housing and in-tool-sealing and combining different materials

